•		Rece	iving Rep	ort	VC-	MAR001	-
	Date: <u>ogloy</u>	<u>دّه</u>	Bato	h No:	11331		
	Supplier: May	~ ~	Dart	P/O:	8475		
Packing Slip Invoice: Receipt: Discrepancie	Yes V No Cr	y s	Release Note Vaybill Attach Shipment Com ICG Inspection Vork Order	ed: Y	es No es No)	
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments	
) 2	ا ا
		initials	of receiver	if shipment (OK) Level 1	2 / XSC916	04/6
Production/A Date Received/Co Initial	09/04/07		·		Locatio	n	

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D



Specialty Steels
290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

DART AEROSPACE LTD 1270 ABERDEEN STREET

RECEIVED APR 0 0 2009

SHIPPED TO EXPENSE " 1270 ABERDEEN STREET

4/01/09

PAGE .:

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

EPIC		BOUCHERVILLE	The state of the s	TGUT TPS	ली १९७३ का १९५५ का
8475	SALESTMAN VENTURE GHI	i MAHMON - KL Y	1075132	Trace to a serve FAR CASA	6122-5207
120 FT	STAINLESS STEEL SEAMLESS TUBE ANNE. 304L SMLS TUBE 3/4 X .049 SA213 /	ALED AND PICKLED SA21	3 A.W. SUBSTITUTE OF THE STATE	For which to	HEALL STEELER
	STS .750 .049 Cust. part#.: M3047R0750W049	F304L	120 FT 44 LBS 6 Pie	5	00 /FT 312.00
600 FT	STAINLESS STEEL TUBE A554 FINI MOUL 304 ORN. TUBE 3/4" X 3/4'X .065 STO .750 .750 .065	IN 304 A554 304APC	600 FT 364 LBS		0 /FT . 1,302.00
	Cust. part#.: M304TS0750W065		30 Pie		

Energy Surcharge

ORIGINAL INVOICE / FACTURE ORIGINALE

FORMES NOT UN JOURS FOUS 25 PAR MOIS SUR COMPTE PASSE OU

on the object of a company of the second of

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE FOUR LES CONDITIONS DE VENTF VOUS THOUVEREZ LES RENSEIGNEMENTS À L'ENDOS DE LA FACTURE ORIGINALE

GS.T TPS /HST

81.31

12.20

PHIJAM, TALTAY TIRT SET, TITA

.00

05/01/2009

1.707.51

Dart Aerospace Ltd

Receiving Slip

)a	te
Apr :	7.	2009

Page

Receipt Number RCP00010659

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613) 632-3336 Fax: (613) 632-4443

Purchase From:

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9 Canada

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	Description				•
	200011ption	Contact	Vendor Number	PO Number	ı
			VC-MAR001	PO00008475	1

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Data	7
	M304TR0750W049	304 RD Tube .750 x .04	120.0000) f	2.60000		Apr 07, 2009	┪
		MATERIAL: AISI 304 TUBING B/N111331	/316 SS SEA	MLESS RO	UND			
	M304TS0750W065	304 SQ Tube .75x.75x.	600.0000	f	2.170000	1,302.00	Apr 07, 2009	
		FINISH: ASTM A554 MATERIAL: AISI 304 B/N111331	MILL FINISH /316 STAINL	ESS STEE	L TUBING			
-								

Comments:



PACKING SLIP

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153 FAX. 450/641-4357

PAGE.:: 1 Order:: 1075132 Date.:: 04/01/2009

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

	SH] EP]	IP VIA IC	F.O.B. BOUCHERVILLE	SALESPEI G. Duluc		OUR ORDER NO.
-		Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
			Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment	ev:08/08		
0		/120 /FT	STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L Tariff Number: 7304. Cust. part#.: M3047R0750W049 HT#:: YT080984 Total	6 6	120/FT 120/FT	- IN
		600 /FT	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4'X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#.: M304TS0750W065 HT#: 3DK5	30	600/FT	
		7 (67	Total	30	600/FT	IN
	X	Zolvilos ?				
					ĺ	

<i>No</i> .	of	Bdls/Pieces

1 / 0

Total Weight....:

408

Customers.	:	



Purchase Order

Date Mar 31, 2009

Page

Purchase Order Number PO00008475

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Phone: (613)632-9577 Fax:

(613)632-1053



Vendor Address:

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9 Canada

Phone Fax

(800) 361-8142 (450) 641-4357

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference	C==4==4	r	, -		_		
1101010100		Vendor Number	PO Date	Terms	Ship Via	Expected Arrival	1
		VC-MAR001	Mar 31, 2009	N30	L	Apr 03, 2009	ĺ

Qty. Ordered	Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	UOM	Extended Price
120.0000	M304TR0750W049 Con	304 RD Tube .750 x .049 ments: MATERIAL: AISI 30	03/04/2009	No MLESS	2.600000	f	312.0
/ 600.000d	M304TS0750W065	304 SQ Tube .75x.75x.0 iments: MATERIAL: AISI 30	03/04/2009 1/316 STAINL	No ESS S1	2 170000	f	1.302.0
		FINISH: ASTM A554	MILL FINISH				
08	r.						
Colon	67						
0							
		MATERIAL CERTIF	ll l				
		REQ'D UPON DE	LIVERY				
omments:		Tax Summary:					
		GST GSTME GSTND	0.	.00	.ess: included tax		0.00
				00 s	ubtotal		1,614.00
		Entered By:	CLAVOIE	- 1	otal tax		80.70
		Approved By:	<u>V</u>		otal purchase ord AD Dollars	er in	1,694.70

Date

:Tuesday, 1/03/1009 11:52:44 AM

User

: Chantal Lavoie

AUTO PO REQUIREMENTS LIST

43348 104481

Job /SO Number	Seqn	Item	Supplier	Qty		Price	Date Requred	Lead	Make
JOD /SO MUITIDE!		±€032	VC-INT001	10.00000000		0.3500	07/05/2009	1	N
	0.0	M1010B0750X025	VC-CAM002	11.92465000	12	6.2500	07/05/2009	1	N
	0.0	00		*	احتديدا		l	ı	1
	0.0	M1010B1500X015	VC-CAM002	6.00000000	12	11.8500	07/05/2009	1	N
	1	00		*	1			'	í
	0.0	M1010S125	VC-CAM002	14.00000000	32	4.2500	07/05/2009	1	N
	0.0	M1010S16GA	VC-CAM002	62.00000000	1 _	4.8000	07/05/2009	1	N
	0.0	M1010S20GA	VC-CAM002	_ş 42.13430000°	128	2.1000	07/05/2009	1	N
	0.0	M1018B400X250	VC-CAM002	4.00000000		51.2500	07/05/2009	1	N
	0.0	M1288345-01	VU-FLA001	2.0000000 0		22.0000	07/05/2009	1	N
	0.0	M174R1000	VC-CAM002	12.00000000	12	0.0000	07/05/2009	0	N
	0.0	M2024T3S040	VC-CAM002	96.00000000	128	8.7500	07/05/2009	1	N
	0.0	M2024T3S050	VC-CAM002	32.00000000	96	12.2040	07/05/2009	1	N
	0.0	M303B0500X0500	VC-COP001	12.00000000	Q	0.0000	07/05/2009	0	N
	0.0	M303R0500	VC-COP001	- 20.00000000	ಶ್	3.2000	07/05/2009	1	N
	0.0	M303R0750	VC-COP001	120.00000000	170	4.8750	07/05/2009	1	N
	0.0	M304B0375X0300	VC-COP001	4.79300000	12	19.7800	07/05/2009	1	N
		0	ı					1 -	1
	0.0	M304B0500X2500	VC-COP001	4.00000000	12	0.0000	07/05/2009	0	N
	0.0	M304EX07516F	VG-GOP001	320.000000000		0.0000	07/05/2009	0	N
	0.0	M304R0375	VU-MMA001	4.00000000	12	0.0000	07/05/2009	0	N
	0.0	M304R500	VC-COP001	4.50000000	15	2.3500	07/05/2009	1	N
	0.0	M304RO750	VC-COP001	4.00000000	12	5.6800	07/05/2009	1	N
	0.0	M304S16GA	VC-COP001	71.21846000	3565F	6.7800	07/05/2009	1	N
ar saledule 40.	DECEMBER O.O.	M304TR0675W091	VC-COP001	80.00000000	100	0.0000	07/05/2009	0	N
	.0.0	:M304TR0750W049	VE-COR001	(100,00000000	120	0.0000	07/05/2009	0	N
	0.0	M3041-30750W065	WG-COP001	255-20725000	tece=	0.0000	07/05/2009	0	N
	0.0	M4130NR0750	VC-CAM002	, 4.00000000	12	5.7500	07/05/2009	1	N
	0.0	M4130NT2500W06	VC CAMOO2	0.91854000		0.0000	07/05/2009	0	N
1		1 3-	1					1	1
	0.0	,M4140NB0625X04	VC-CAM002	\$ 20.00000000	24	52.2500	07/05/2009	1	N
•		[†] 000		,	1.20	0.000	1 07/05/0000	١٠	l N
	ł	M5052H32S020	VC-CAM002	32.00000000	1	0.0000	07/05/2009	0	N N
	0.0	M5052H32S100	VC-CAM002	32.00000000	1	0.0000	07/05/2009	'	N N
	0.0	M6061T6B0500X0	VC-CAM002	28.44900000	140	9.6000	07/05/2009	1	N
•		5000	Lugarisa	1 40 00000000	Lan	12 2500	1 07/05/2000	1 1	N
	0.0	M6061T6B0500X0	VC-CAM002	10.00000000	ープ	13.2000	07/05/2009	'	''
I		'6000	Lyc camoos	44.32591000	lsc	19 9500	07/05/2009	1 1	N
İ	0.0	M6061T6B0500X1	VC-CAIVIUUZ	44.52531000	140	, 5.5500	1	1	I
I		M6061T6B0500X1	LVC-CAM002	27.75000000	1	23.8500	07/05/2009	. 1	N
1	0.0	141000110000000	10 0,111,002	1	l		1	I	'



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

QUOTATION

Territory: 16A

Telephone: 613 632 9577

PAGE .:

Quotation number.: 1-511466

1

Date.: 3/31/09

Fax....: 613 632 1053

ATTN.: Sold To: CHANTAL LAVOIE

DART AEROSPACE LTD

Ship To:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

EPIC

1270 ABERDEEN STREET

F.O.B

BOUCHERVILLE

Salesperson

Your Reference No.

G. Dulude

Terms

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

Quantity	nquiry and take pleasure in quoting on your requirements as follows: Description	Days ARO	Pricing	
ine – l	STAINLESS STEEL SEAMLESS TUBE ANNEALED AND PICKLED	SA213 A.	W.	
120 FT	STS .750 .049 F304L stock	1	2.600/FT	312.00
ine - 2	STAINLESS STEEL TUBE A554 FINI MOULIN 304	_		. 700 00
600 FT	STO .750 .750 .065 304APC Surcharge of \$243.91 included in this price	1	2.170/FT	1,302.00
	For the .675 \times .091, I have nothing to offer.			
	Energy Surcharge			12.
•				

All applicable taxes Extra.

Duty

All prices quoted in Canadian Dollars unless otherwise stated.

Total amount ..:

1,626.20

Total weight...:

407.6 lbs

5/0 1075/32 0/0 04/01



Purchase Order

Date Page Mar 31, 2009 Purchase Order Number PO00008475

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613)632-9577 Fax: (613)632-1063

Vendor Address: Marmon/Keystone Canada Ltd. 290 Chernin du Tremblay Boucherville, QC J4B 5X9

Canada Phone Fax

(800) 361-8142 (450) 641-4357

<u>Ship To:</u>

Main Finished Goods Location

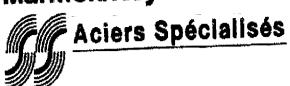
Dart Aerospace Ltd 1270 Aberdeen St

Hawksbury, Ontario KGA 1K7

Reference -	 Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
TARREST ACTION	 TUINES				1	
		IVC-MARGO1	Mar 31, 2009	N30	Epic Express	IApr 03, 2009
	 _	1-4-0-4-4-	1 11101 0 11 -000	1		1 - 1 - 1 - + + +

Qty. Ordered	ltem Number	Description	Expected Arrival	Droo- Ship	Unit Cost	UQM	Extended Price
120.0000	M\$04TR0750W049 Con	304 RD Tube .750 x .049 ments: MATERIAL: AISI 30			2.600000 ROUND TUBING	f	312.0
600.0000	M304TS0750W065 Com	304 SQ Tube .75x.75x.0 ments: MATERIAL: AISI 30	03/04/2009 #/316 STAINL	No ESS S	2.170000 EEL TUBING	f	1.302.0
		FINISH: ASTM A55	MILL FINISF				
:							
		MATERIAL CERT		1			
		REQ'D UPON D	ELIVERT				
					11	- /	
					Men	co.	•
j					4.0	4	
		•		•		· // -	1/
					popul	Jan	4/01
Comments:		Tax Summary: GST	8	0.70	Less:		
		GSTME GSTND		D.DQ 0.0Q	included tax	-	0.06
		6	,		Subtotal Total tax		1,614.00 89.70
		Entered By: Co	CLAVOTE	; 	Total purchase of	rder In	
		Approved By:	W		CAD Dollars	Ì	1,694.70

450-641-2153



290, Chemin du Tremblay Boucherville QC J4B 5X9

Téléphone: Téléc./Fax: 514-527-9153 450-641-2153

www.marmonkeystone.com

Date:	04/01/09	Téléc.	1-613-632-1053
Destinataire/TO:	Links Seelle	FAX #:	

TÉLÉCOPIE / FACSIMILE

Confidentialité:

Expéditeur/FROM: Aline Simard

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	Nous transmettons un total de page(s), incluant la page couverture. Si vous ne recevez pas toutes les pages, veuillez nous contacter immédiatement.							
	We are transmitting a total number of If you do not receive all pages, p	pages, including this cover sheet. please contact us immediately.						
MESSAGE			d the					
t, (t. specialistic and the sp								
- ALACYS	Paelling St.	f v htr's	WANTERSTEIN WATERSTEIN					
yye paramatan dagantan dagantan dagantan dagantan dagan daga	# 8475	1075732						

Marmon/Keystone Canada Inc.

Specialty Steels

PAGE .: 290 Chemin du Tremblay Boucherville J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

Shipping date...: 04/01/2009 Name of Carrier...: EPIC

F.O.B..... BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISHICTION OF THE CANADIAN TRANSPORT COMMISSION INSTEED AT SHIPPING REQUIST.

It is maintaily agreed, as to each carrier of all or any of said goods over all or any of printing of said requis to destination, and as to each party at any time interested in all or any of said goods over all or any of said goods which have the same further and effect on the terms and conditions (which are brevely interporated by reference and have the same further and effect on the terms and endedless) which had goods are carried by General Order No. 7-5, dated February 1, 1945 set forth in the Canadian freight Classification, statutes and regulations and requisitions are carried by a motor carrier; or first hell of lading form prescribed by the regulations adopted by the order-in-council #956-79 dated April 4, 1979

of the hill of lading form prescribed by the regulations adopted by the order-in-council #956-79 dated April 4, 1979

of the hill of lading form prescribed by the Post of Transport Commission for Canada by General Order No. 4-9 dated September 13, 1967 and set forth in Express Traffic Association; Tariff 100 is effect on the date horses, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Consigned to:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN KEA 1K7

Telephone....: 613 632 5200

Customer order : 8475

Description of shipments and special marks	Weight PCS	If charges are to be prepaid write or stamp here:
- 11 popore to Linda Lacelle 613-632-A033		ÇÇLZCOO
Mill tests required with all shipment	rev:08/08	<u> </u>
01-STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 049 F304L 04/01/2009 120 FT Cust. part#.: M3047R0750W049 Rev: YK HT#:YT080984		Received \$ To be applied in prepayment of the charges on the property described hereon
02-STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4° % 3/4°% .065 A554 STO .750 .750 .065 304APC	0.00	Agent or Cashitr.
04/01/2009 600 FT Cust. part#.: M304TS0750W065 Rev:	363.6	For carrier's use
FK HT#:3DK5	· 1	Advance and or beyond \$
	·	Mhc. \$
		Supril. Place \$
·		Suppl. Value S
		Total \$
		Shipper show amount of C.O.D.
·		Approprit \$
		Fee S
		C Total S
		D leas
Bdls/Fieces Number of order large piones.	Total weight 408 LB	Valuation
Where required by earlif shipper must complet Dissipations	Dimensional weight	Order mimber 1075132
Shipper	sport.	Customer
, "		

Marmon/Keystone Canada Inc. Specialty Steels PACKING SLIP

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153 FAX. 450/641-4357

PAGE.: 1 Order: 1075132 Date..: 04/01/2009

SHIPPED TO:

DART AEROSPACE L/TD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HII	VIA	F.O.B. BOUCHERVILLE	<u>SALESPER</u> G. Dulud		YOUR ORDER NO. 8475		
EPIC	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered		
	Oldered	Fax all papers to Linda Lacelle 613-632-1053	rev:08/08				
1	120 /FT	STAINLESS STREL SEAMLESS TUBE 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L Tariff Number: 7304. Cust. part#.: M3047R0750W049 HT# YT080984 Total	. 6	120/FT 120/FT	IN		
2	600 /FT	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4"X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#.: M304TS0750W065 HT#		600/FT 600/FT	IN		
1							

No.	ο£	Bdls/Pieces
A1-	~-	

1 / 0

Total Weight....:

408

Customers.: __



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

SO9001:2000; PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/9/12

**************************************	DVOTONE CAN	ADA INC				CERTIFICATE N	D.:2008-6-9-A-4		
CUSTOMER:. MARMON/KI	E131ONE CAN	ORDER NO. :20	008-6-009-A						
P.O.NO.: MN5859	ampris apa	GRADE :ASTM	1213-07 TP304	/TP304L					
COMMODITY: STAINLESS	STEEL SEA	HEAT NO. :YT08							
CONDITION: COLD FINISH	I/SOLUTION 1	REALED/P	CKLED/ PLA	III END.	<u></u>				
CHEMICAL CONTENTS (W	/T%)					Ni	Cr	•	
ELEMENTS	C	Mn	P	S	Si		 	-	
SPECIFICATION	€0.035	≤ 2.00 .	< 0.045	< 0.030	< 1.0€	8.0~12.0	18.0~20.0		
RESULTS (PRODUCT)	0.025	0.84	0.037	0.003	0.45	8.10	18.08		
RESOCIE (TRODUCT)	1.020		PHYSIC	AL PROPE	RTIES				

Γ	imension	ıs	Rundle No Pieces		Frankle No.	andle No Pieces		0.2%YS (Mpa)	TS (Mpa)	EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST
O.D- (inch)	W.T (inch)	Length (feet)	Difficie 140.	Tieces	(kg)	≥205	≥515	≥35	lEST.	1001	≤80	(100%)		
0.750	0.049	20	08-7-111	100	337	380	630	66.5	ок	OK.	74	OK		
												TAG DECN		

REMARKS:

AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002

IC TEST TO ASTM A262 PRACTICE E

SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min

NO WELD REPAIR WAS PERFORMED

FREE FROM MERCURY CONTAMINATION

COUNTRY OF ORIGIN: CHINA

MILL TEST CERTIFICATE TO EN 10204/3.1

INVOICE NO: YK-08-09-61

I.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT

2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

Dingweight

ANAGER OF QUALITY ASSURANCE DEPARTMENT

Q.C. Reviewed

04/0

. /50- .065

-304APC * 3DK5 * 0005334 * MX9045 *

5/14/2008



scher Canada

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type:

304

Size:

0.750"x 0.750"x 0.065"x 240.000"

Finish:

As Welded

Your P.O. #:

MX9045

Item Code:

50-9781

HEAT NO.:

3DK5

COIL NO.: 043DK5 A

CHEMICAL ANALYSIS (%):

C	Mn	P	S	5i	Cr	Mo	Ni
0,0670	1.6990	0.0310	0.0010	0.3260	18,1910	N/R	8.1930
Cu N/R		Al	N	Co	Cb N/R	•	

MECHANICAL PROPERTIES:

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION %	HARDNESS
P.S.I.	P.S.I.		87.0 HRB
48550	97530 ·	48.97	87.0 nkb

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date:

05/08/2008

Metallurgical Lab Technician

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2
Phone: (519) 746-0088 Fax:(519) 746-3941 (Toll Free:1-800-563-8823)



MILL TEST CERTIFICATE TO EN 10204/3.1

INVOICE NO: YK-08-09-61

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000; PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/9/12

CUSTO	MER:. M	1ARMON	KEYSTONE C	ANADA IN	VC.				С	CERTIFI	CATE N	O. :2008-	6-9-A-4	<u> </u>
P.O.NO.	: MN585	59		,					0	ORDER	NO. :2	008-6-009	9-A	
COMM	ODITY:	STAINLE	SS STEEL S	EAMLESS	TUBI	NG.			G	GRADE	:ASTM	A213-07	TP304/TP304L	
CONDI	TION: C	OLD FIN	SH / SOLUTIO	N TREATE	D / PICK	LED / PLAI	N END.	•	Н	IEAT N	O. :YT08	80984		
CHEMI	CAL CO	NTENTS	(WT%)											
ELEME	NTS	:	C	Mr	ı	P	. S.	;	Si		Ni	Cr		
SPECIF	ICATIO	N	≤0.035	€2.0	00 .	≤ 0.045	€ 0.030	<	1.00	8.0)~12.0	18.0~2	0.0	
RESUL	TS (PRO	DUCT)	0.025	0.84	1	0.037	0.003	0	.45	1	8.10	18.0	8	
···			•	·		PHYSICA	L PROP	ERTIES	3					
	Dimensions			D'	Weight	0.2%YS			FLA	RING	FLATT	ENING	HARDNESS	EDDY CURRENT
O.D (inch)	W.T (inch)	Length (feet)	Bundle No.	Pieces	(kg)	(Mpa) ≥205	(Mpa) ≥515	(%) ≥35	TI	EST	TE	ST	HRB ≤80	TEST (100%)
0.750	0.049	20	08-7-111	100	337	380	630	66.5	(OK	0	K	74 ·	OK
						-	•	,						
WALL IN COM	R ASTM . THICKN MPLIAN	ESS TOL	ME SA213-07 ERANCE AS PE ACE MR0175-20 PRACTICE E		1269-07	TESTED THE PUR 2.THE C	AND TH	HE TEST ORDER ATE SHA	RESU OR CO LL N	ULTS A ONTRA IOT BE	RE IN (CT REPROI	COMPLIA DUCED,	CRIBED HERE ANCE WITH TH EXCEPT IN FU	IE TERMS C
NO WE FREE F	ELD REP. ROM M	AIR WAS	TMENT :1050°C PERFORMED CONTAMINAT		in	SHANGH	,	AL PALAC				A	Q.C. Reviewed]

MÁNAGER OF QUALITY ASSURANCE DEPARTMENT



STAINLESS STEEL TUBING INC.

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type:

304

Size:

0.750"x 0.750"x 0.065"x 240.000"

Finish:

As Welded

Your P.O. #:

MX9045

Item Code:

50-9781

HEAT NO.:

3DK5

COIL NO .: 043DK5 A

CHEMICAL ANALYSIS (%):

Mn 0.0670 1.6990 0.3260 18.1910 8.1930 0.0310 Cu Ti Al Co Cb N/R 0.0530 N/R N/R N/R N/R

MECHANICAL PROPERTIES:

TENSILE STRENGTH ELONGATION YIELD STRENGTH **HARDNESS** P.S.I. P.S.I. % 48550 97530 48.97 87.0 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date:

05/08/2008

Metallurgical Lab Technician

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